

Date: Monday, 02/02/2009 3:47:59 PM  
User: Julie Dawson

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	D119 HELI UTILITY BASKET
<b>Job Number</b> :	45427		
<b>Estimate Number</b> :	12452		
<b>P.O. Number</b> :		<b>Part Number</b> :	D119756041
<b>This Issue</b> :	02/02/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN PG11-12
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	45426	<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	
	LARGE FAB ASSY	<b>Due Date</b> :	15/03/2009
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :	JULIA DAWSON	<b>Um:</b>	Each
<b>Comment</b> :	: Est Rev: A New Issue 06-06-14 JLM Est Rev. B 06.07.26 dwg revB, picklist EC est rev C revC dwg 07.04.09 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



HA for JLD 09/03/16



**Comment:** Photocopy bluefile & type labels per PPPD119-756-041 CHG 002

5 09/03/16

2.0	45427A	BASKET LID ASS'Y (A119)
-----	--------	-------------------------



**Comment:** Sub-Component BASKET LID ASS'Y (A119) SUB-COMPONENT  
1 x D3515-041 Batch: B45427A

HA

3.0	45427B	BASKET BASE ASS'Y (A119)
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**Comment:** Sub-Component BASKET BASE ASS'Y (A119) SUB-COMPONENT  
1 x D3516-041 Batch: B45427B

HA

4.0	D2022101	Spacer
-----	----------	--------



**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)  
Spacer  
Batch: B41928

SS 09/03/16

5.0	D2258220	Placard
-----	----------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Placard  
Batch: 41266

SS 09/03/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2332041	Lid Prop Assembly 6.69" long
-----	----------	------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Lid Prop Assembly 6.69"

Batch: 43721

SS 09/03/16 (X)

7.0	D2530	Handle Weldment
-----	-------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Handle Weldment

Batch: 43799

SS 09/03/16 (X)

8.0	D2535	Spring
-----	-------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spring

Batch: B39670

SS 09/03/16 (X)

9.0	D2537	Bushing
-----	-------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Batch: 39153

SS 09/03/16 (X)

10.0	D2931	Bumper
------	-------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bumper

Batch: 21139

SS 09/03/16 (X)

11.0	D35191	Placard
------	--------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

placard

Batch: 37642

SS 09/03/16 (X)

12.0	AN316A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M109798

SS 09/03/16 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

13.0	AN47A	Bolt
------	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt  
Batch: M108928

SS 09/03/16 (X)

14.0	AN422A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bolt  
Batch: M107715

SS 09/03/16 (X)

15.0	AN424A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bolt  
Batch: M108255

SS 09/03/16 (X)

16.0	AN517A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Bolt  
Batch: M110363

SS 09/03/16 (X)

17.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Washer  
Batch: M110523

SS 09/03/16 (X)

18.0	AN960JD416L	Washer
------	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Washer  
Batch: M110153

SS 09/03/16 (X)

19.0	AN960JD516	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
Batch: M110363

SS 09/03/16 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

20.0	AN960JD8	Washer
------	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Washer

Batch: M110382

SS 09/03/16 (X)

21.0	AN9704	Washer
------	--------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Washer

Batch: M110704

SS 09/03/16 (X)

22.0	MS20600AD4W3	Cherry Rivets
------	--------------	---------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Cherry Rivets

Batch: M104715

SS 09/03/16 (X)

23.0	MS21042L3	Nut
------	-----------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch: M110399

SS 09/03/16 (X)

24.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Batch: M109262

SS 09/03/16 (X)

25.0	MS21042L5	Nut
------	-----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Batch: M110382

SS 09/03/16 (X)

26.0	D37571	Blanking Plate
------	--------	----------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Blanking Plate

batch B38775

SS 09/03/16 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:

Machine Or Operation:

Description:

27.0

AN311A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

batch

~~M109927~~

AN3-10A u

Do they want to fix w/o properly?

M17506

see attached

09/03/16 (X)

28.0

AN960JD10

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Washer

batch

M110523

09/03/16 (X)

29.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

batch

M110399

09/03/16 (X)

30.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D119-756

LL

09-03-17 (X)

31.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/03/17 (X)

32.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

33.0

D119756011

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CLAMP KIT

Batch:

B45529

ch

09/03/16 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

D26173

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bushing

B44360

JS 09/03/16 (X)

35.0

D26175

Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Spacer

B45663

JS 09/03/16 (X)

36.0

D351611

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
CLEVIS  
batch: B45714

JS 09/03/16 (X)

37.0

D35171

Strut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
STRUT  
Batch: B45366

45566

JS 09/03/16 (X)

38.0

D3518041

Strut Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
FWD ARM ASSEMBLY  
Batch: B45567 x1 B46281 512

(X)

39.0

D35201

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
SPACER

B45568

JS 09/03/18 (X)

40.0

AN413A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt  
Batch: M110865

JS 09/03/18 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

41.0	AN415A	Bolt
------	--------	------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Batch: M110399

42.0	AN420A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M16895

43.0	AN510A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M110363

44.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 40.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

Batch: M110523

45.0	AN960JD416L	Washer
------	-------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

Batch: M110153

46.0	AN960JD516L	Washer
------	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: M114477

47.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Batch: M169282

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 02/02/2009 3:47:59 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D119 HELI UTILITY BASKET

Job Number: 45427

Part Number: D119756041

Job Number:



Seq. #:

Machine Or Operation:

Description :

48.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/03/10 @

49.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D119

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

RevC

09/03/10 @

50.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/19

Job Completion



09.03.19

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

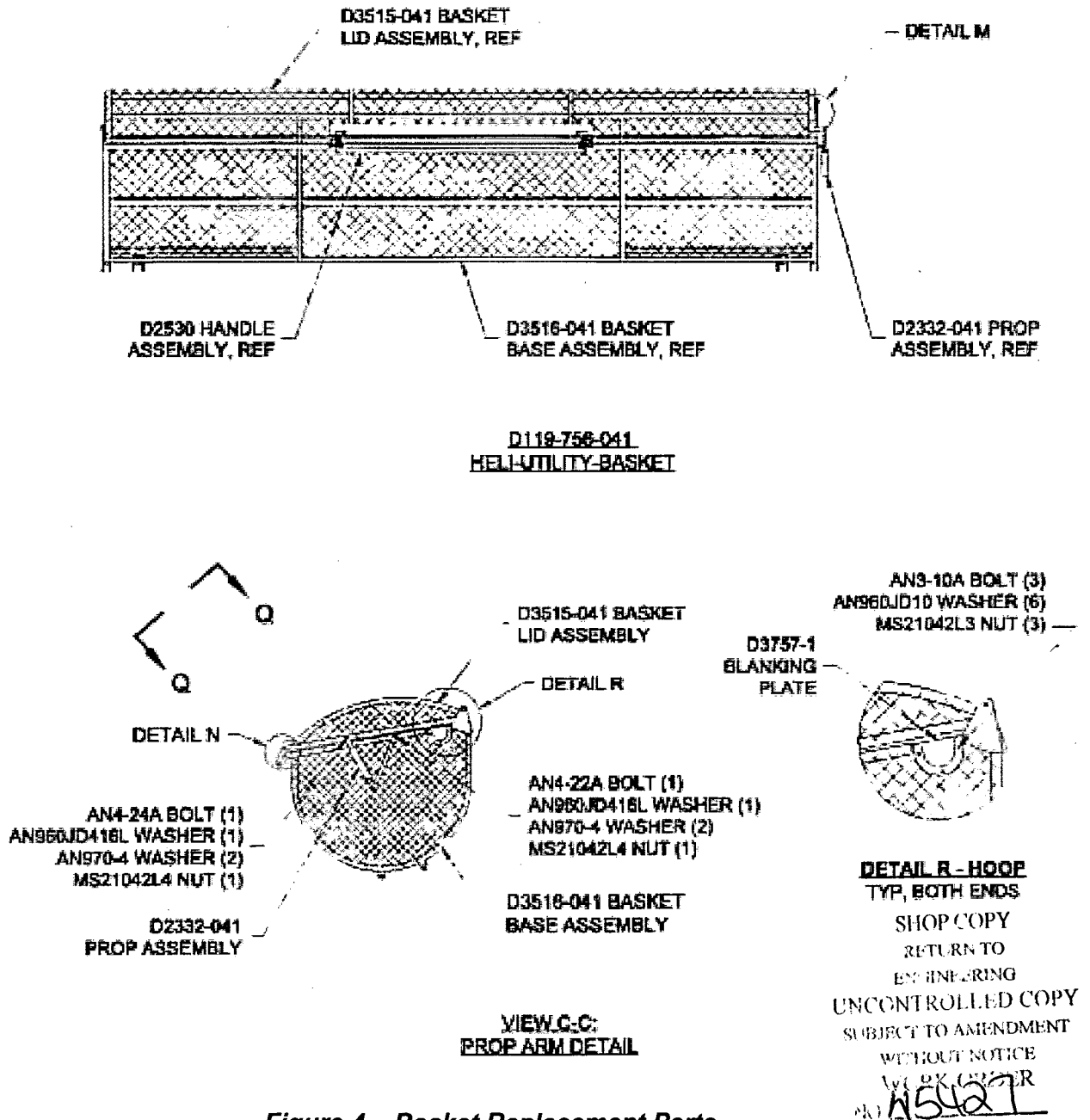
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



#### 4.0 REPLACEMENT PARTS

Figures 4 and 5 list components of the Dart *Heli-Utility-Basket™* which can be replaced if required. Their part numbers are included for reference only, and are normally included with the D3515-041 Basket Lid Assembly or the D3516-041 Basket Base Assembly.

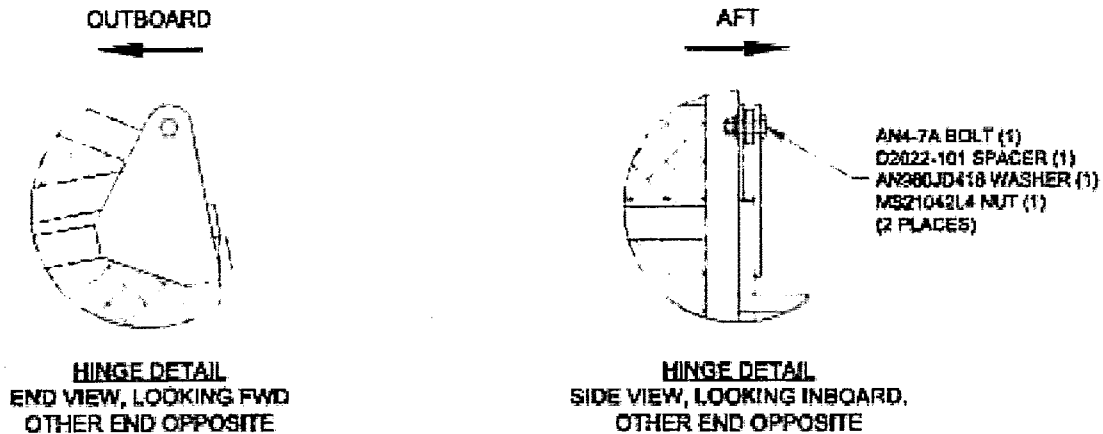


**Figure 4 – Basket Replacement Parts**  
**(D119-756-041 Heli-Utility-Basket™)**

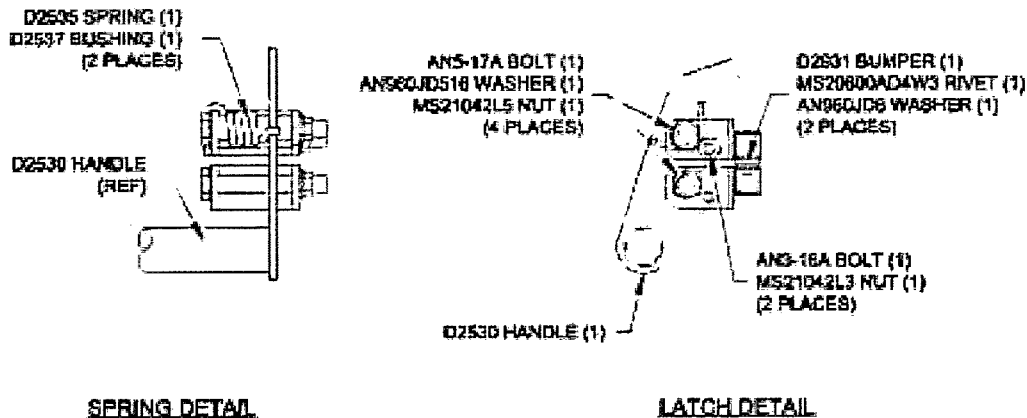
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Revision: **D**

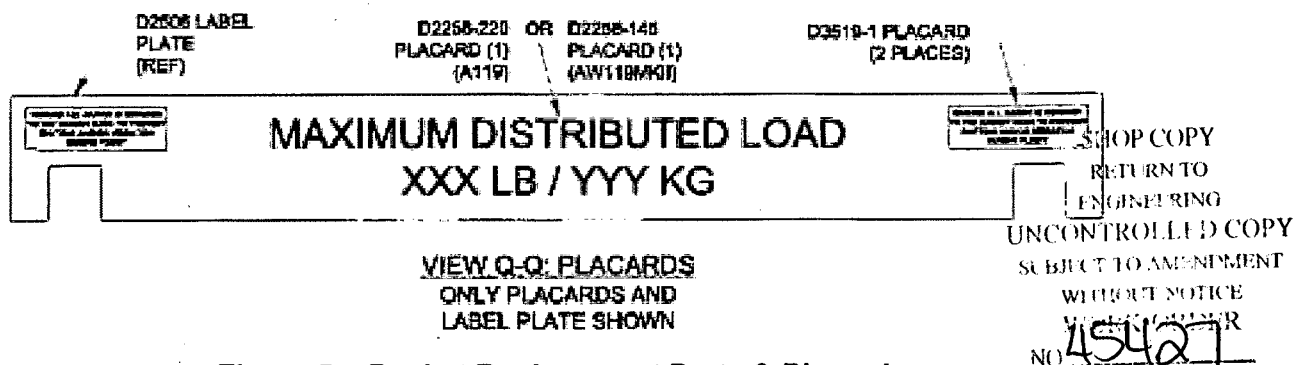
Date: 08.05.07



**DETAIL M: HINGE**



**DETAIL N: HANDLE WELDMENT**



**Figure 5 – Basket Replacement Parts & Placards**  
(D119-756-041 Heli-Utility-Basket™)

## 5.0 WEIGHT AND BALANCE

There is a negligible weight change associated with the installation of the **D119-756-013 Quick Release Kit**. The following is the weight and balance information for the **D119-756-041 Heli-Utility-Basket™** and the **D119-756-011 Clamp Kit**.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D119-756-041 Heli-Utility-Basket™</b> , LH or RH on A119	118.0 lb 53.6 kg	± 46.0 in ± 1.17 m	± 5428.0 lb-in ± 62.7 kg-m	120.0 in 3.05 m	14160 lb-in 163.5 kg-m
<b>D119-756-011 Clamp Kit</b> , LH or RH on A119	0.8 lb 0.36 kg	± 24.5 in ± 0.62 m	± 19.6 lb-in ± 0.22 kg-m	120.0 in 3.05 m	96.0 lb-in 1.1 kg-m
<b>D119-756-041 Heli-Utility-Basket™</b> , RH only on AW119MKII	118.0 lb 53.6 kg	+ 48.0 in + 1.22 m	+ 5664.0 lb-in + 65.4 kg-m	120.0 in 3.05 m	14160 lb-in 163.5 kg-m
<b>D119-756-011 Clamp Kit</b> , RH only on AW119MKII	0.8 lb 0.36 kg	+ 26.5 in + 0.67 m	+ 21.2 lb-in + 0.24 kg-m	120.0 in 3.05 m	96 lb-in 1.1 kg-m

## 6.0 POSSIBLE QUICK RELEASE PIN REPLACEMENT

Bolt	Minimum Grip	Replacement Pin P/N
AN4-15A	1.20" (30.5mm)	AVIBANK: BLC4B12S, BLC4TA12S, BLC4R12S, BLC4LA12S MS NUMBER: MS17984C412, MS17985C412, MS17986C412, MS17987C412 REID TOOLS: BLRS-020

**NOTE:** The qty(2) AN4-15A bolts that secure the D3517-1 Struts mounted on the Basket Base to the D3516-11 Clevises and the qty(2) AN4-15A bolts that secure the top of the Basket Base to the D3518-041 Strut Assemblies may be replaced with stainless steel positive locking quick release pins with a minimum double shear strength of 2400 lbs and 0.25" diameter (10700N and 6.4mm diameter). The **Dart D119-756-013 Quick Release Kit** can be procured from Dart to provide the necessary quick release hardware.

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
NO. 45427

## 7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Part Number	Description
X			D119-756-041	HELI-UTILITY-BASKET™
1	X		D119-756-011	CLAMP KIT
		X	D119-756-013	QUICK RELEASE KIT
2			D2022-101	* SPACER
1			D2258-220	PLACARD (A119)
1			D2258-146	PLACARD (AW119MKII)
1			D2332-041	* PROP ASSEMBLY
1			D2530	* HANDLE ASSEMBLY
2			D2535	* SPRING
2			D2537	* BUSHING
2	2		D2617-3	BUSHING
4	4		D2617-5	BUSHING
	4		D2732-032	RUBBER CUSHION
2			D2931	* BUMPER
	1		D3041-1	CLAMP (A119)
	1		D3041-3	CLAMP (A119)
	1		D3041-5	CLAMP (A119)
	1		D3041-7	CLAMP (A119)
	1		D3789-1	CLAMP (AW119MKII)
	1		D3789-3	CLAMP (AW119MKII)
	1		D3789-5	CLAMP (AW119MKII)
	1		D3789-7	CLAMP (AW119MKII)
1			D3515-041	* BASKET LID ASSEMBLY
1			D3516-041	* BASKET BASE ASSEMBLY
2			D3516-11	CLEVIS
2			D3517-1	STRUT
2			D3518-041	STRUT ASSEMBLY
2			D3519-1	* PLACARD
2			D3520-1	SPACER
2			D3757-1	* BLANKING PLATE

\* indicates that part is pre-assembled on basket for customer

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WITHOUT NOTICE  
WORK ORDER  
NO. 15427

Qty -041	Qty -011	Qty -013	Part Number	Description
6			AN3-10A	* BOLT
2			AN3-16A	* BOLT
2			AN4-7A	* BOLT
2			AN4-13A	BOLT
6			AN4-15A	BOLT
	2		AN4-17A	BOLT
2	2		AN4-20A	BOLT
1	2		AN4-22A	* BOLT
1	2		AN4-24A	* BOLT
2			AN5-10A	BOLT
4			AN5-17A	* BOLT
2			AN960JD416	* WASHER
40	4		AN960JD416	WASHER
2			AN960JD416L	* WASHER
4			AN960JD416L	WASHER
4			AN960JD516	* WASHER
2			AN960JD516L	WASHER
2			AN960JD8	* WASHER
12			AN960JD10	* WASHER
4			AN970-4	* WASHER
		4	BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2			MS20600AD4W3	* RIVET
8			MS21042L3	* NUT (OR MS21042-3)
4			MS21042L4	* NUT (OR MS21042-4)
10	4		MS21042L4	NUT (OR MS21042-4)
4			MS21042L5	* NUT (OR MS21042-5)

\* indicates that part is pre-assembled on basket for customer

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